



BAYER MATERIALSCIENCE AG
CHEMPARK, GEBAEUDE B2017, LEVERKUSEN 51368 DE



Makrolon: 6557 + (z)(f1)

Polycarbonate (PC), pellets

(f1) – Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL

(z) – Material designation and color code may be followed by up to three letters and/or three numbers (does not include grades which are separately recognized with above material designation and suffix)

+ - Material designations may be followed by a six digit numerical code denoting color.

Flammability	Value	Test Method
Flame Rating		UL 94
0.750 mm, CL	V-2	IEC 60695-11-10,-20
1.50 mm, ALL	V-2	
3.00 mm, ALL	V-0	
6.00 mm, ALL	V-0	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
1.50 mm	PLC 2	
3.00 mm	PLC 2	
6.00 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746
1.50 mm	PLC 4	
3.00 mm	PLC 3	
6.00 mm	PLC 3	
Comparative Tracking Index (CTI)	PLC 3	UL 746
Dielectric Strength	29 kV/mm	ASTM D149 IEC 60243-1
High Voltage Arc Tracking Rate (HVTR)	PLC 3	UL 746
Volume Resistivity	1.0E+15 ohms · cm	ASTM D257 IEC 60093
Arc Resistance	PLC 7	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746
1.50 mm	125,0 °C	
3.00 mm	125,0 °C	
6.00 mm	125,0 °C	
RTI Imp		UL 746
1.50 mm	115.0 °C	
3.00 mm	115.0 °C	
6.00 mm	115.0 °C	
RTI Str		UL 746
1.50 mm	125.0 °C	
3.00 mm	125.0 °C	
6.00 mm	125.0 °C	
Physical	Value	Test Method
Dimensional Stability	0.0%	ASTM D1042 ISO 2796



Physical	Value	Test Method
Outdoor Suitability	f1	UL 746C

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